

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL												



## SWITCHING TABLE









### TECHNICAL REQUIREMENTS:

1. RATED VOLTAGE & CURRENT : 110V, DC. 10A AT DC 11 RATING.
2. SWITCH TYPE : 25AMPS RATING.
3. HANDLE : ALUMINIUM KNOB PAINTED BLACK.
4. NO OF SWITCHING PACKETS : 2
5. NO OF CONTACTS : 4
6. EXECUTION : OPEN.
7. DRIVE : NORMAL.
8. SELECTION ANGLE : 30° BETWEEN EACH SWITCHING POSITION
9. TYPE OF OPERATION : SPRING RETURN, MOMENTARY TYPE
10. SWITCHING SEQUENCE :
  - CENTER ('0') OFF,
  - '1' TO ENGINE1 (SPRING RETURN CONTACT),
  - '2' TO ENGINE2 (SPRING RETURN CONTACT)
12. MAKE : M/s SIEMENS, M/s ELECTRO INTERFACE,  
: M/s SALZER ELECTRONIC LTD.
13. TERMINAL MARKING TO BE DONE AS SHOWN IN THE SKETCH.
14. MARKING '1' SHALL BE ENGRAVED AND PAINTED WHITE ON THE KNOB AS SHOWN IN DIAGRAM.
15. INDICATING DIAL SHOULD BE OF ALUMINUM AND PAINTED WITH BLACK COLOUR.
16. THE LOCKING BETWEEN SWITCH, INDICATING DIAL & KNOB SHOULD BE OF HEAVY DUTY & SHOULD NOT LOOSEN IN FREQUENT OPERATION.

**NOTE:**

ALL OTHER DETAILS AS PER MANUFACTURERS STANDARD.

UN CONTROLLED

SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE		COMPANY STD./I.S	Wt. (Kg)
										MATERIAL	
						PRODUCT	8W DH I&M CAR – MRVC				
						REF DRG					
						MATERIAL					
						HEAT TREAT.			APPD	KC Shashikanth	
						SURFACE TREAT.			REVD	Jayaramu S	
						TITLE	CHKD		JK Yadav		
						ENGINE START/STOP SWITCH		DRWN		JK Yadav	
								SCALE		 	SHEET
								OF		0	
						DRG No.				ALT	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 <b>BEM</b> LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		899-21123		